



Winstar Display Co., LTD

華凌光電股份有限公司

住址: 407 台中市清路 163 號
No.163 Chung Ching RD.,
Taichune, Taiwan, R.O.C

WEB: <http://www.winstar.com.tw>
E-mail: winstar@winstar.com.tw
Tel:886-4-24262208 Fax : 886-4-24262207



SPECIFICATION

CUSTOMER : _____

MODULE NO.: **WG12864E-WGH-TZ**

APPROVED BY: (FOR CUSTOMER USE ONLY)		
	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
ISSUED DATE:			



DOC. FIRST ISSUE

VERSION

DATE _____

REVISED
PAGE NO.

SUMMARY

O

2005.12.30

First issue

Contents

- 1.Module classification information
- 2.Precautions in Use of LCM
- 3.General Specification
- 4.Absolute Maximum Ratings
- 5.Electrical Characteristics
- 6.Optical Characteristics
- 7.Interface Pin Function
- 8.Contour Drawing & Block Diagram
- 9.Fuction Description
- 10.Instrution Table
- 11.Timing Characteristics
- 12.Reliability
- 13.Backlight Information
- 14.Inspection specification

1. Module Classification Information

W G 1 2 8 6 4 E — W G H — TZ
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧

① Brand : WINSTAR DISPLAY CORPORATION

② Display Type : H→Character Type, G→Graphic Type

③ Display Font : 128 * 64 Dots + 4 Icon

④ Model serials no.

⑤ Backlight Type :

N→Without backlight	T→LED, White
B→EL, Blue green	A→LED, Amber
D→EL, Green	R→LED, Red
W→EL, White	O→LED, Orange
F→CCFL, White	G→LED, Green
Y→LED, Yellow Green	B→LED, Blue

⑥ LCD Mode :

B→TN Positive, Gray	T→FSTN Negative
N→TN Negative,	
G→STN Positive, Gray	
Y→STN Positive, Yellow Green	
M→STN Negative, Blue	
F→FSTN Positive	

⑦ LCD Polarizer Type/ Temperature range/ View direction

A→Reflective, N.T, 6:00	H→Transflective, W.T, 6:00
D→Reflective, N.T, 12:00	K→Transflective, W.T, 12:00
G→Reflective, W. T, 6:00	C→Transmissive, N.T, 6:00
J→Reflective, W. T, 12:00	F→Transmissive, N.T, 12:00
B→Transflective, N.T, 6:00	I→Transmissive, W. T, 6:00
E→Transflective, N.T, 12:00	L→Transmissive, W.T, 12:00

⑧ Special Code

T: Temperature Compensation
Z: NT7086 Driver

2.Precautions in Use of LCD Module

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage :please storage in anti-static electricity container and clean environment.

3.General Specification

ITEM	STANDARD VALUE	UNIT
Number of dots	128 × 64 + 4 Icon	dots
Module dimension	54.0(W) × 50.0(H) × 7.5 max(T)	mm
View area	43.5(W) × 29.0(H)	mm
Active area	40.92(W) × 26.92(H)	mm
Dot size	0.28(W) × 0.35(H)	mm
Dot pitch	0.32(W) × 0.39(H)	mm
LCD type	STN, positive, transflective, gray	
View direction	6 o'clock	
Backlight	EL (white)	

4. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNNIT
Operating Temperature	T_{OP}	-20	—	+70	°C
Storage Temperature	T_{ST}	-30	—	+80	°C
Input Voltage	V_I	0	—	V_{DD}	V
Supply Voltage For Logic	V_{DD}	0	—	6.7	V
Supply Voltage For LCD	$V_{DD}-V_{LCD}$	0	—	17	V

5. Electrical Characteristics

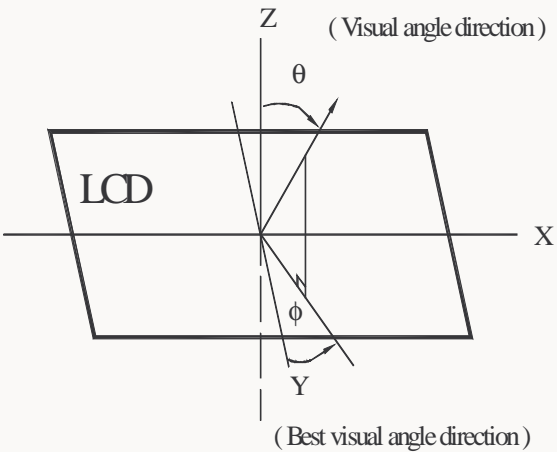
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Supply Voltage For Logic	$V_{DD}-V_{SS}$	—	2.8	5.0	5.5	V
Supply Voltage For LCD	$V_{DD}-V_0$	$T_a=-20^{\circ}\text{C}$	—	—	9.8	V
		$T_a=25^{\circ}\text{C}$	—	8.2	—	V
		$T_a=70^{\circ}\text{C}$	6.7	—	—	V
Input High Vol	V_{IH}	—	2.0	—	V_{DD}	V
Input Low Vol	V_{IL}	—	0	—	0.8	V
Output High Vol	V_{OH}	—	2.4	—	V_{DD}	V
Output Low Vol.	V_{OL}	—	0	—	0.4	V
Power Supply Current	I_{DD} (EL OFF)		6.0	8.0	12.0	mA
Power Supply Current	I_{DD} (EL ON)		36.0	40.0	50.0	mA

6.Optical Characteristics

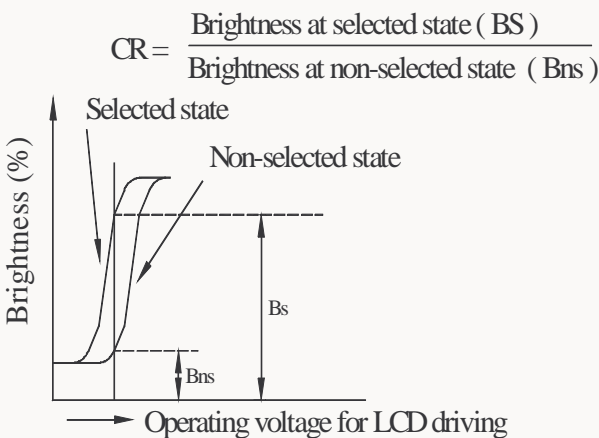
ITEM	SYMBAL	CONDITION	MIN	TYP	MAX	UNIT
View Angle	(V) θ	$CR \geq 2$	20		40	deg.
	(H) ϕ	$CR \geq 2$	-30		30	deg.
Contrast Ratio	CR	—	2	3		—
Response Time	T rise	—		135	270	ms
	T fall	—		265	400	ms

6.1 Definitions

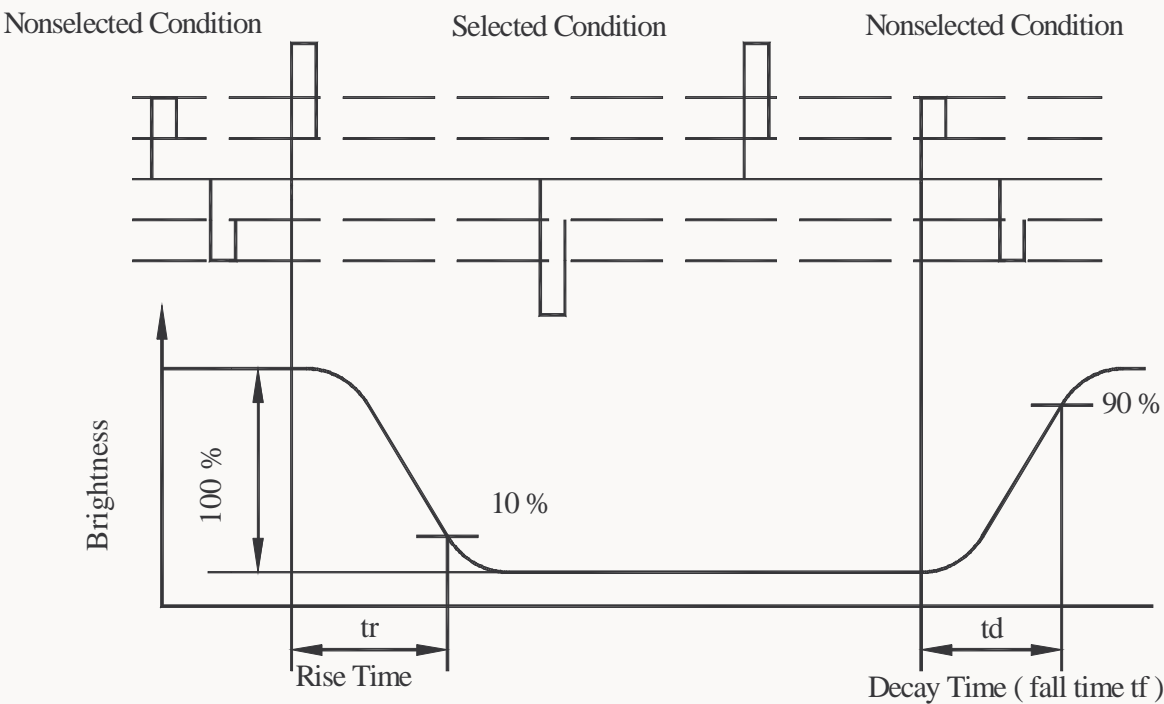
■ View Angles



■ Contrast Ratio



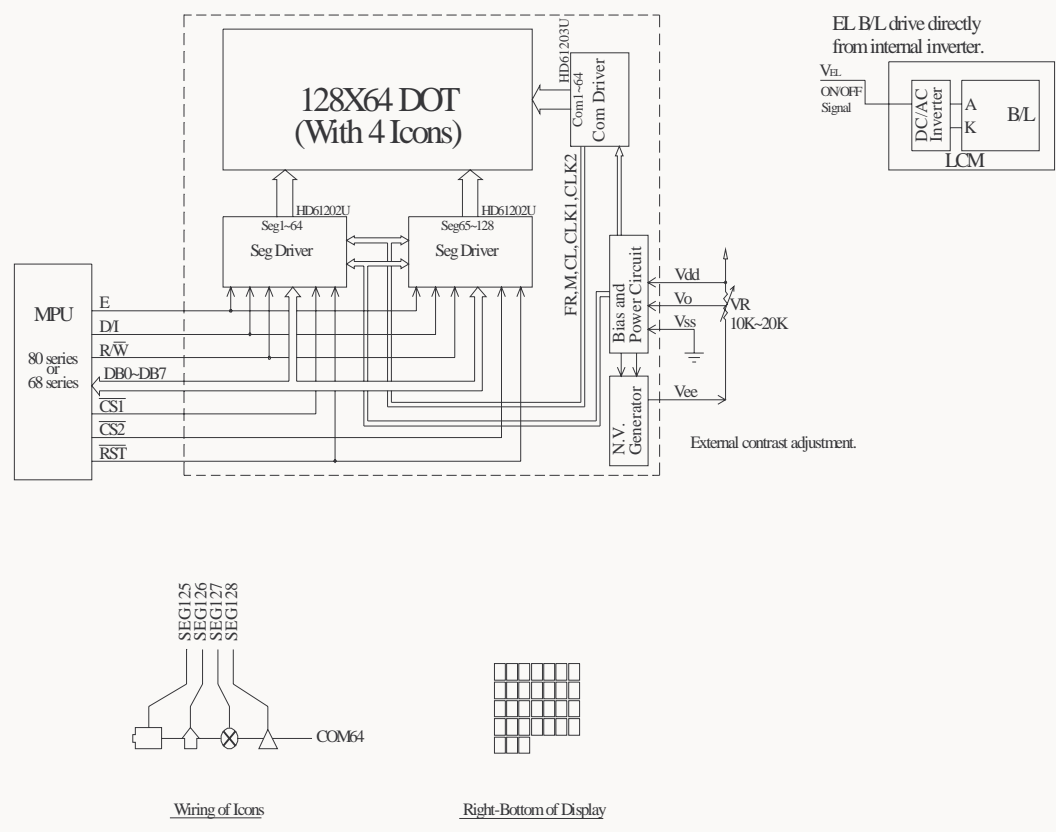
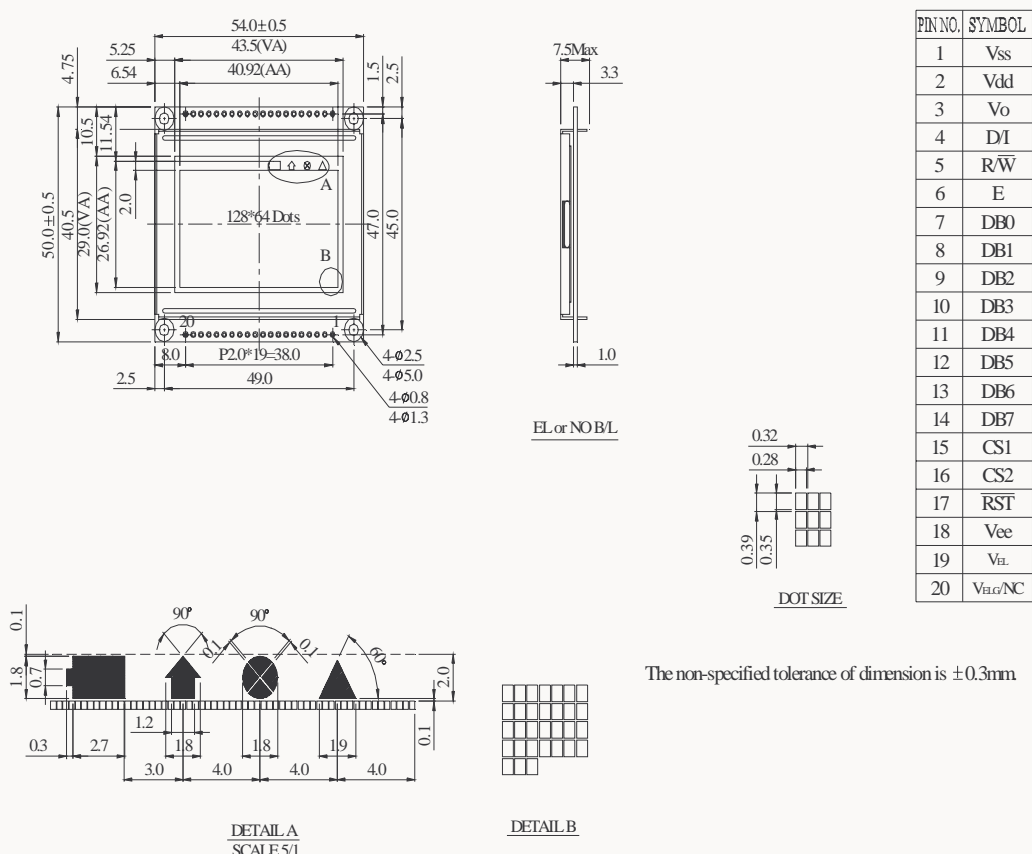
■ Response time



7. Interface Pin Function

Pin No.	Symbol	Level	Description
1	V _{SS}	0V	Power supply (0V)
2	V _{DD}		Power supply
3	V _O	(Variable)	Operating voltage for LCD driving
4	D/I	H/L	Register selection input High: Data register Low: Instruction register (for write) Busy flag address counter (for read)
5	R/ \overline{W}	H/L	R/W signal input is used to select the read/write mode High=Read mode ,Low=Write mode
6	E	H	Start enable signal to read or write the data
7	DB0	H/L	Data bus line
8	DB1	H/L	Data bus line
9	DB2	H/L	Data bus line
10	DB3	H/L	Data bus line
11	DB4	H/L	Data bus line
12	DB5	H/L	Data bus line
13	DB6	H/L	Data bus line
14	DB7	H/L	Data bus line
15	CS1	H	Chip Enable (Select Column 1 ~ Column 64)
16	CS2	H	Chip Enable (Select Column 65 ~ Column 128)
17	/RST	L	Reset signal
18	V _{ee}		Power supply for LCD driving
19	BL+	—	Enable (on/off) for EL B/L
20	BL-	—	No connection

8.Contour Drawing &Block Diagram



9. Function Description

Display On/Off

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	1	1	1	1	1	D

The display data appears when D is 1 and disappears when D is 0. Though the data is not on the screen with D = 0, it remains in the display data RAM. Therefore, you can make it appear by changing D = 0 into D = 1.

Display Start Line

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	1	A	A	A	A	A	A

Z address AAAAAA (binary) of the display data RAM is set in the display start line register and displayed at the top of the screen. Figure 2. shows examples of display (1/64 duty cycle) when the start line = 0-3. When the display duty cycle is 1/64 or more (ex. 1/32, 1/24 etc.), the data of total line number of LCD screen, from the line specified by display start line instruction, is displayed.

Set Page (X Address)

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	0	1	1	1	A	A	A

X address AAA (binary) of the display data RAM is set in the X address register. After that, writing or reading to or from MPU is executed in this specified page until the next page is set. See Figure 1.

Set Y Address

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	1	A	A	A	A	A	A

Y address AAAAAA (binary) of the display data RAM is set in the Y address counter. After that, Y address counter is increased by 1 every time the data is written or read to or from MPU.

Status Read

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	1	Busy	0	On/Off	RESET	0	0	0	0

•Busy

When busy is 1, the LSI is executing internal operations. No instruction are accepted while busy is 1, so you should make sure that busy is 0 before writing the next instruction.

•ON/OFF

Shows the liquid crystal display condition: on condition or off condition.

When on/off is 1, the display is in off condition.

When on/off is 0, the display is in on condition.

●RESET

RESET = 1 shows that the system system is being initialized. In this condition, no instructions except status read can be accepted.

RESET = 0 shows that initializing has system is in the usual operation condition.

Write Display Data

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	D	D	D	D	D	D	D	D

Writes 8-bit data DDDDDDDD (binary) into the display data RAM. The Y address is increased by 1 automatically.

Read Display Data

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	1	D	D	D	D	1	D	D	D

Reads out 8-bit data DDDDDDDD (binary) from the display data RAM. Then Y address is increased by 1 automatically.

One dummy read is necessary right after the address setting. For details, refer to the explanation of output register in “Function of Each Block”.

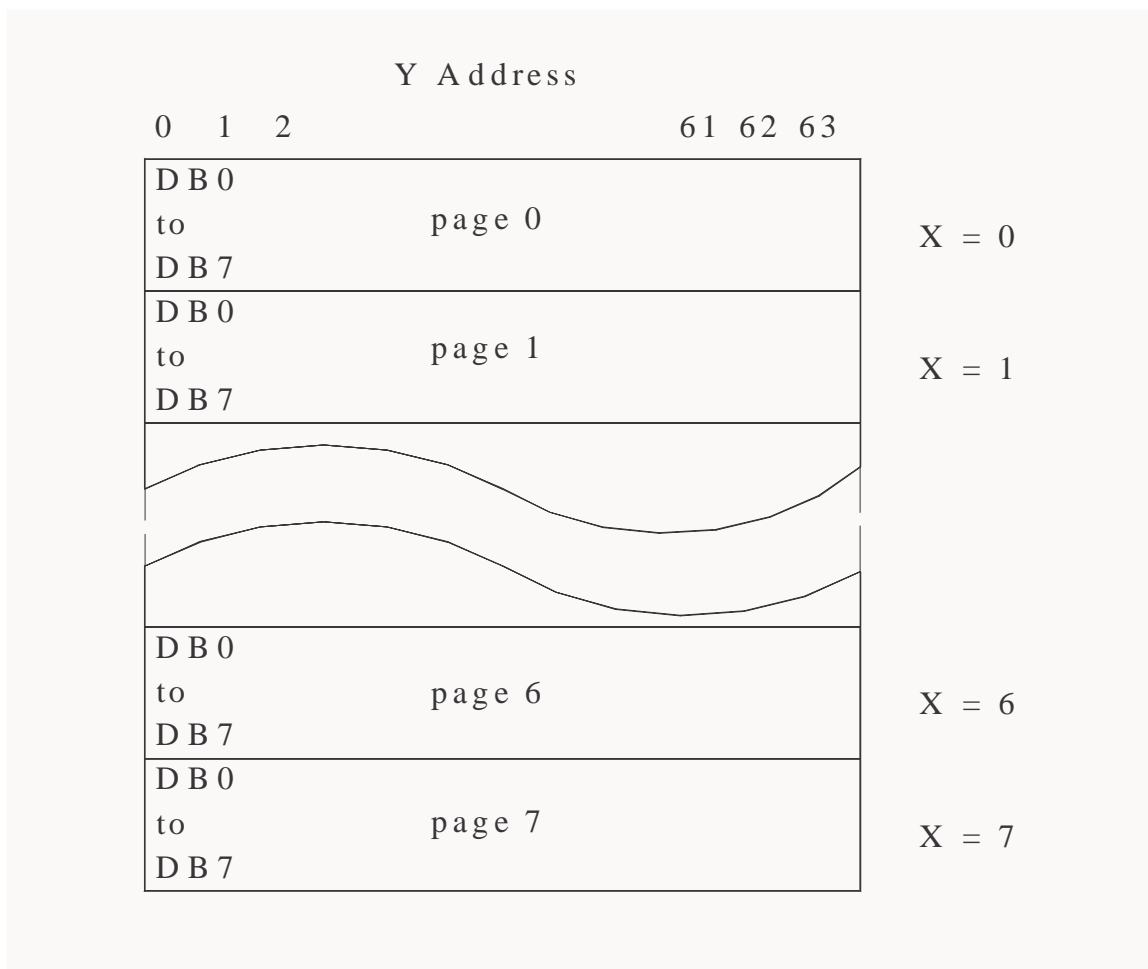
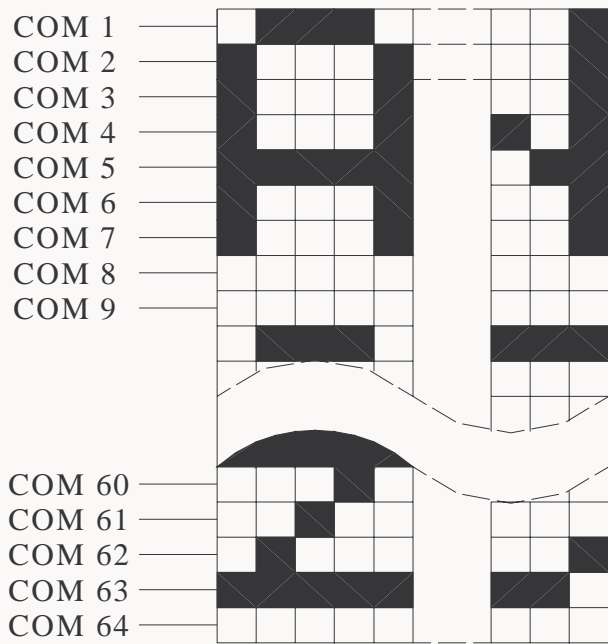
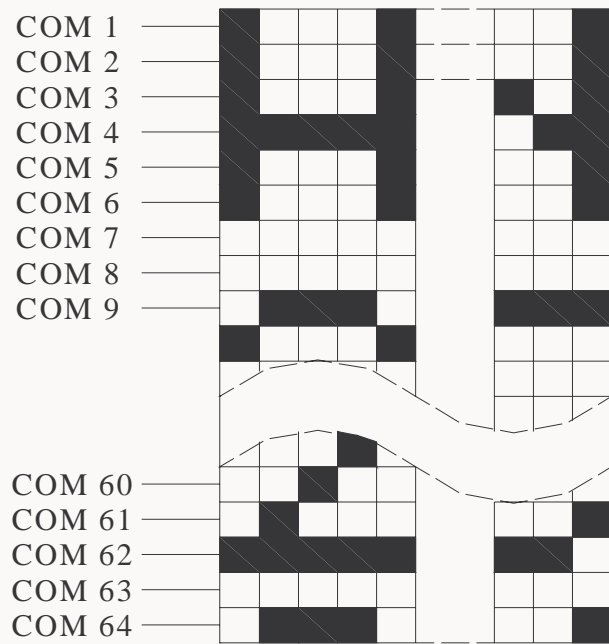


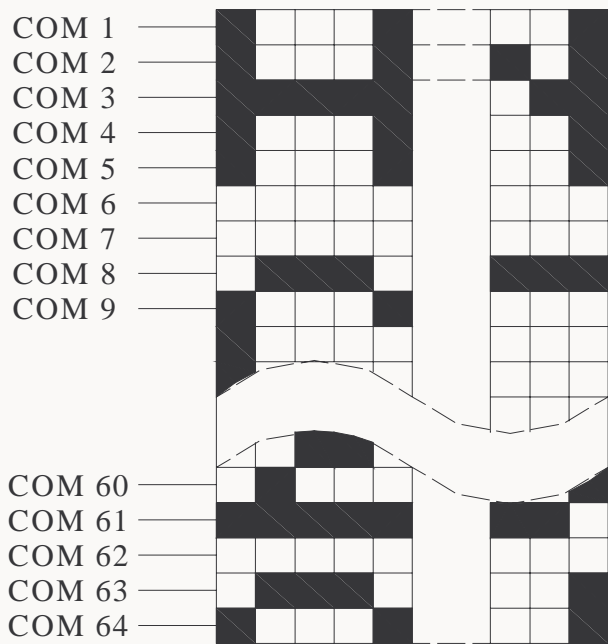
Figure 1.



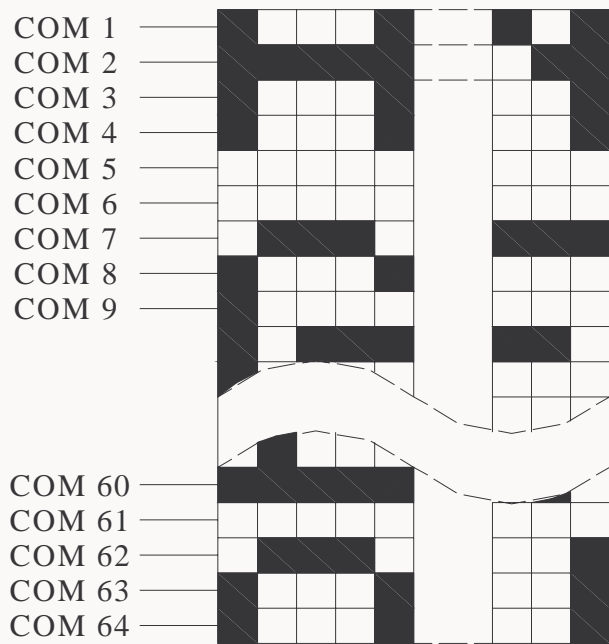
Start line = 0



Start line = 1



Start line = 3



Start line = 4

Figure 2.

10. Instruction Table

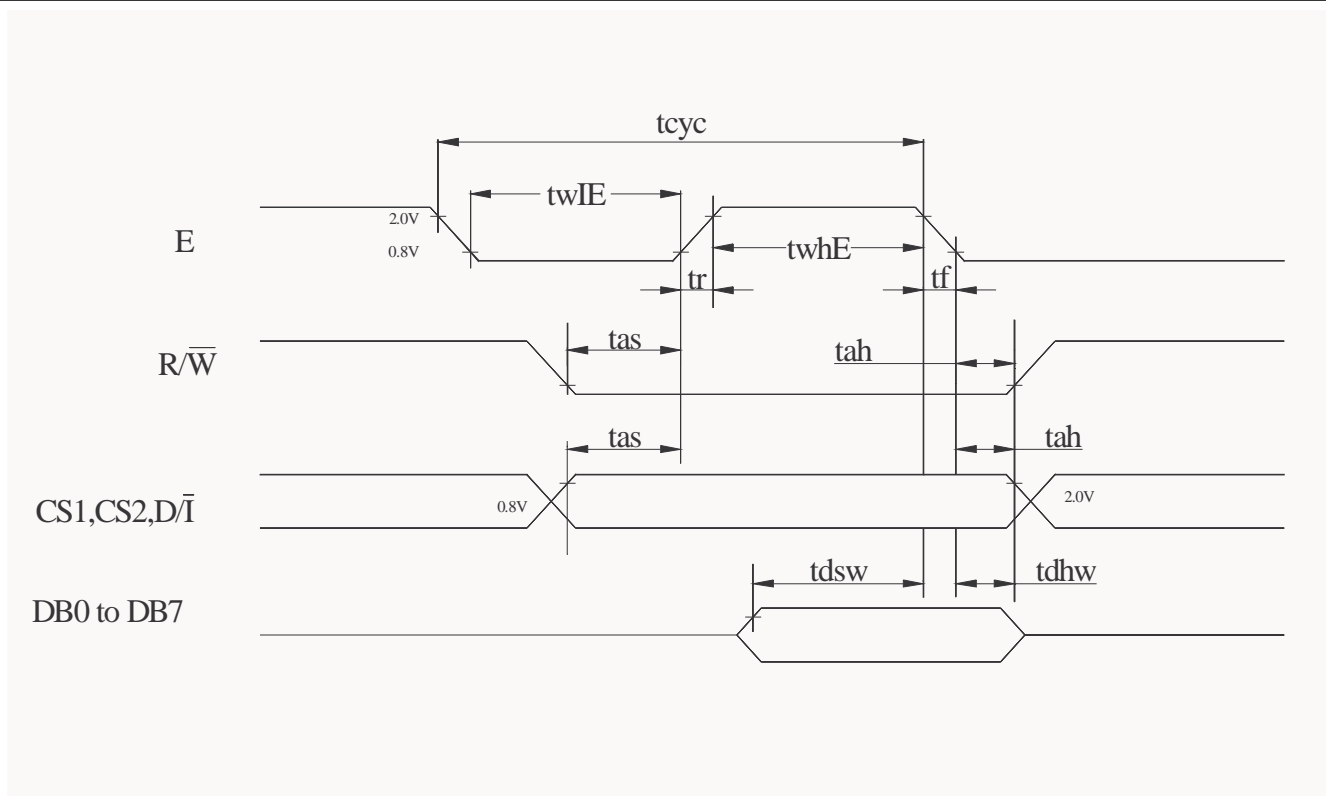
The display control instructions control the internal state of the KS0108B. Instruction is received from MPU to KS0108B for the display control. The following table shows various instructions.

Instruction	D/I	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Function
Display ON/OFF	0	0	0	0	1	1	1	1	1	0/1	Controls the display on or off. Internal status and display RAM data are not affected. 0:OFF, 1:ON
Set Address	0	0	0	1	Y address (0~63)						Sets the Y address in the Y address counter.
Set Page (X address)	0	0	1	0	1	1	1	Page (0 ~7)			Sets the X address at the X address register.
Display Start Line	0	0	1	1	Display start line(0~63)						Indicates the display data RAM displayed at the top of the screen.
Status Read	0	1	B U S Y	0	ON/ OFF	R E S E T	0	0	0	0	Read status. BUSY 0:Ready 1:In operation ON/OFF 0:Display ON 1:Display OFF RESET 0:Normal 1:Reset
Write Display Data	1	0	Display Data								Writes data (DB0:7) into display data RAM. After writing instruction, Y address is increased by 1 automatically.
Read Display Data	1	1	Display Data								Reads data (DB0:7) from display data RAM to the data bus.

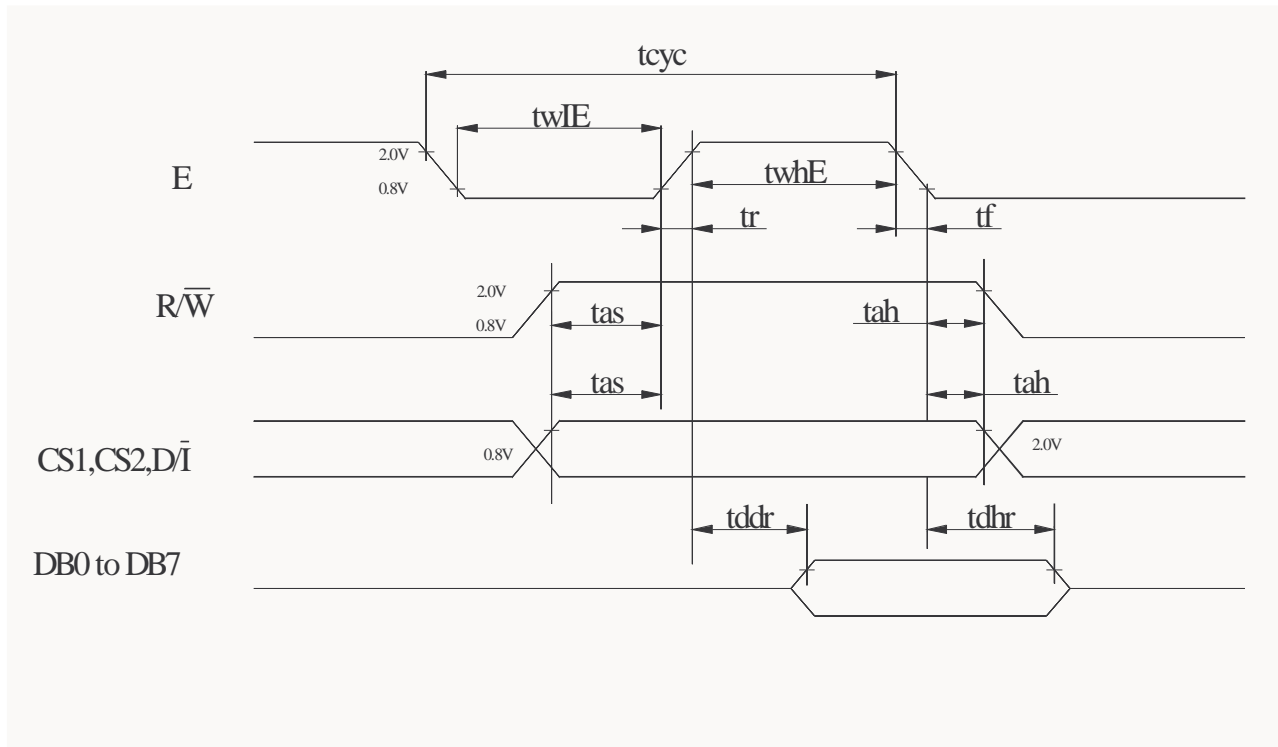
11. Timing Characteristics

MPU Interface

Characteristic	Symbol	Min	Typ	Max	Unit
E cycle	tcyc	1000	—	—	ns
E high level width	twhE	450	—	—	ns
E low level width	twlE	450	—	—	ns
E rise time	tr	—	—	25	ns
E fall time	tf	—	—	25	ns
Address set-up time	tas	140	—	—	ns
Address hold time	tah	10	—	—	ns
Data set-up time	tdsw	200	—	—	ns
Data delay time	tddr	—	—	320	ns
Data hold time (write)	tdhw	10	—	—	ns
Data hold time (read)	tdhr	20	—	—	ns



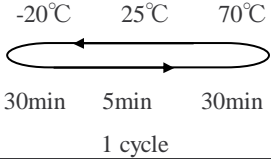
MPU Write Timing



MPU Read Timing

12.RELIABILITY

Content of Reliability Test (wide temperature, -20℃~70℃)

Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80℃ 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30℃ 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70℃ 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20℃ 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60℃,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60℃,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation <div style="text-align: center;">  <p>-20℃ 25℃ 70℃</p> <p>30min 5min 30min</p> <p>1 cycle</p> </div>	-20℃/70℃ 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 15mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k Ω CS=100pF 1 time	—

Note1: No dew condensation to be observed.

**Note2: The function test shall be conducted after 4 hours storage at the normal
Temperature and humidity after remove from the test chamber.**

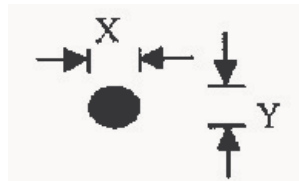
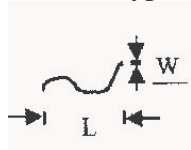
Note3: Vibration test will be conducted to the product itself without putting it in a container.

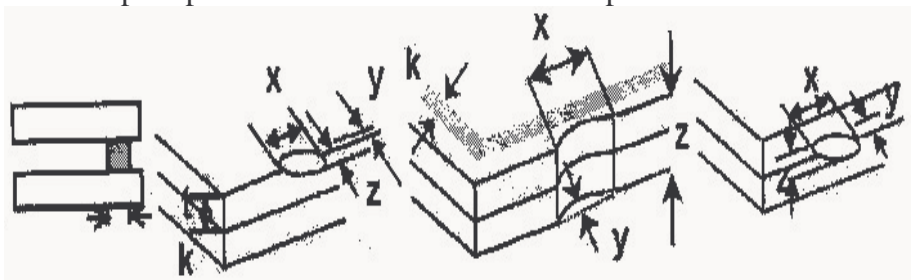
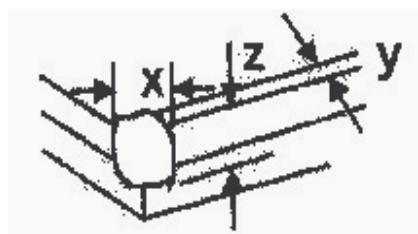
14. Backlight Information

Specification


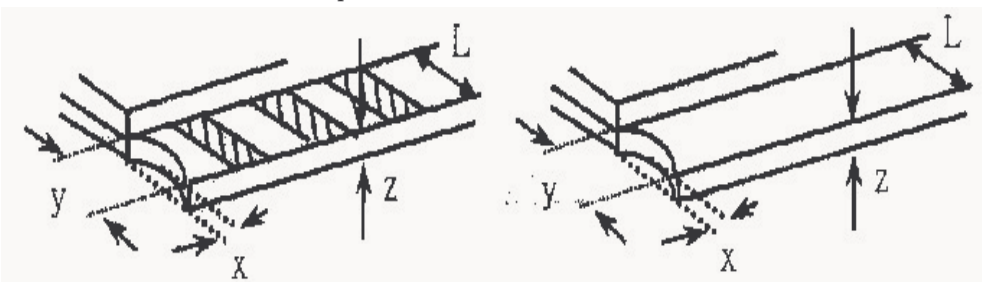
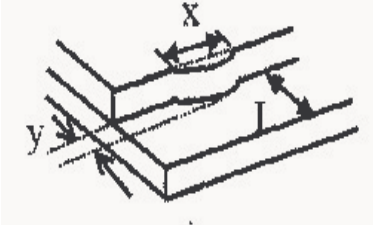
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Drive Voltage	V _{max}	100	110	—	V _{rms}	25 °C
Drive Wave	F _{max}	—	400	—	Hz	25 °C
Brightness		25	45	—	cd/m ²	110V _{rms} /400Hz
Chromatism	X	—	0.29	—	—	110V _{rms} /400Hz
	Y	—	0.38	—	—	110V _{rms} /400Hz
Life time		5000			hour	110V _{rms} /400Hz
Color		White			—	—

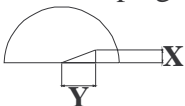
14. Inspection specification

NO	Item	Criterion	AQL																								
01	Electrical Testing	1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character , dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect.	0.65																								
02	Black or white spots on LCD (display only)	2.1 White and black spots on display $\leq 0.25\text{mm}$, no more than three white or black spots present. 2.2 Densely spaced: No more than two spots or lines within 3mm	2.5																								
03	LCD black spots, white spots, contamination (non-display)	<div>3.1 Round type : As following drawing</div> <div>$\Phi=(x+y)/2$</div> <table><thead><tr><th>SIZE</th><th>Acceptable QTY</th></tr></thead><tbody><tr><td>$\Phi \leq 0.10$</td><td>Accept no dense</td></tr><tr><td>$0.10 < \Phi \leq 0.20$</td><td>2</td></tr><tr><td>$0.20 < \Phi \leq 0.25$</td><td>1</td></tr><tr><td>$0.25 < \Phi$</td><td>0</td></tr></tbody></table> <div>3.2 Line type : (As following drawing)</div> <div></div> <table><thead><tr><th>Length</th><th>Width</th><th>Acceptable QTY</th></tr></thead><tbody><tr><td>---</td><td>$W \leq 0.02$</td><td>Accept no dense</td></tr><tr><td>$L \leq 3.0$</td><td>$0.02 < W \leq 0.03$</td><td rowspan="2">2</td></tr><tr><td>$L \leq 2.5$</td><td>$0.03 < W \leq 0.05$</td></tr><tr><td>---</td><td>$0.05 < W$</td><td>As round type</td></tr></tbody></table>	SIZE	Acceptable QTY	$\Phi \leq 0.10$	Accept no dense	$0.10 < \Phi \leq 0.20$	2	$0.20 < \Phi \leq 0.25$	1	$0.25 < \Phi$	0	Length	Width	Acceptable QTY	---	$W \leq 0.02$	Accept no dense	$L \leq 3.0$	$0.02 < W \leq 0.03$	2	$L \leq 2.5$	$0.03 < W \leq 0.05$	---	$0.05 < W$	As round type	2.5
SIZE	Acceptable QTY																										
$\Phi \leq 0.10$	Accept no dense																										
$0.10 < \Phi \leq 0.20$	2																										
$0.20 < \Phi \leq 0.25$	1																										
$0.25 < \Phi$	0																										
Length	Width	Acceptable QTY																									
---	$W \leq 0.02$	Accept no dense																									
$L \leq 3.0$	$0.02 < W \leq 0.03$	2																									
$L \leq 2.5$	$0.03 < W \leq 0.05$																										
---	$0.05 < W$	As round type																									
04	Polarizer bubbles	<div>If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.</div> <table><thead><tr><th>Size Φ</th><th>Acceptable QTY</th></tr></thead><tbody><tr><td>$\Phi \leq 0.2$</td><td>Accept no dense</td></tr><tr><td>0</td><td rowspan="2">3</td></tr><tr><td>$0.20 < \Phi \leq 0.50$</td></tr><tr><td>$0.50 < \Phi \leq 1.00$</td><td>2</td></tr><tr><td>$1.00 < \Phi$</td><td>0</td></tr><tr><td>Total QTY</td><td>3</td></tr></tbody></table>	Size Φ	Acceptable QTY	$\Phi \leq 0.2$	Accept no dense	0	3	$0.20 < \Phi \leq 0.50$	$0.50 < \Phi \leq 1.00$	2	$1.00 < \Phi$	0	Total QTY	3	2.5											
Size Φ	Acceptable QTY																										
$\Phi \leq 0.2$	Accept no dense																										
0	3																										
$0.20 < \Phi \leq 0.50$																											
$0.50 < \Phi \leq 1.00$	2																										
$1.00 < \Phi$	0																										
Total QTY	3																										

NO	Item	Criterion	AQL															
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination																
06	Chipped glass	<div> <div> <div>Symbols Define:</div> <div> <div>x: Chip length</div> <div>y: Chip width</div> <div>z: Chip thickness</div> <div>k: Seal width</div> <div>t: Glass thickness</div> <div>a: LCD side length</div> <div>L: Electrode pad length:</div> </div> <div> <div>6.1 General glass chip :</div> <div>6.1.1 Chip on panel surface and crack between panels:</div> <div>  <table> <tr> <td>z: Chip thickness</td> <td>y: Chip width</td> <td>x: Chip length</td> </tr> <tr> <td>$Z \leq 1/2t$</td> <td>Not over viewing area</td> <td>$x \leq 1/8a$</td> </tr> <tr> <td>$1/2t < z \leq 2t$</td> <td>Not exceed 1/3k</td> <td>$x \leq 1/8a$</td> </tr> </table> <div> <div>⊙If there are 2 or more chips, x is total length of each chip.</div> <div>6.1.2 Corner crack:</div> <div>  <table> <tr> <td>z: Chip thickness</td> <td>y: Chip width</td> <td>x: Chip length</td> </tr> <tr> <td>$Z \leq 1/2t$</td> <td>Not over viewing area</td> <td>$x \leq 1/8a$</td> </tr> </table> </div> </div> </div> </div> </div> </div>	z: Chip thickness	y: Chip width	x: Chip length	$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$	$1/2t < z \leq 2t$	Not exceed 1/3k	$x \leq 1/8a$	z: Chip thickness	y: Chip width	x: Chip length	$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$	2.5
z: Chip thickness	y: Chip width	x: Chip length																
$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$																
$1/2t < z \leq 2t$	Not exceed 1/3k	$x \leq 1/8a$																
z: Chip thickness	y: Chip width	x: Chip length																
$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$																

		$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$	
		☉ If there are 2 or more chips, x is the total length of each chip.			

NO	Item	Criterion	AQL																
06	Glass crack	Symbols : x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal : 6.2.1 Chip on electrode pad : <div></div> <table><tr><td>y: Chip width</td><td>x: Chip length</td><td>z: Chip thickness</td></tr><tr><td>$y \leq 0.5\text{mm}$</td><td>$x \leq 1/8a$</td><td>$0 < z \leq t$</td></tr></table> 6.2.2 Non-conductive portion: <div></div> <table><tr><td>y: Chip width</td><td>x: Chip length</td><td>z: Chip thickness</td></tr><tr><td>$y \leq L$</td><td>$x \leq 1/8a$</td><td>$0 < z \leq t$</td></tr></table> ⊙If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications. ⊙If the product will be heat sealed by the customer, the alignment mark not be damaged. 6.2.3 Substrate protuberance and internal crack. <div></div> <table><tr><td>y: width</td><td>x: length</td></tr><tr><td>$y \leq 1/3L$</td><td>$x \leq a$</td></tr></table>	y: Chip width	x: Chip length	z: Chip thickness	$y \leq 0.5\text{mm}$	$x \leq 1/8a$	$0 < z \leq t$	y: Chip width	x: Chip length	z: Chip thickness	$y \leq L$	$x \leq 1/8a$	$0 < z \leq t$	y: width	x: length	$y \leq 1/3L$	$x \leq a$	2.5
		y: Chip width	x: Chip length	z: Chip thickness															
		$y \leq 0.5\text{mm}$	$x \leq 1/8a$	$0 < z \leq t$															
		y: Chip width	x: Chip length	z: Chip thickness															
		$y \leq L$	$x \leq 1/8a$	$0 < z \leq t$															
y: width	x: length																		
$y \leq 1/3L$	$x \leq a$																		

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong.	0.65 2.5 0.65
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination. 9.2 Bezel must comply with job specifications.	2.5 0.65
10	PCB、COB	10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB  $X * Y \leq 2\text{mm}^2$	2.5 2.5 0.65 2.5 2.5 0.65 2.5 2.5
11	Soldering	11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB.	2.5 2.5 2.5 0.65

NO	Item	Criterion	AQL
12	General appearance	12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.	2.5
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it cause the interface pin to sever.	2.5
		12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color.	2.5
			0.65
		12.7 Sealant on top of the ITO circuit has not hardened.	0.65
		12.8 Pin type must match type in specification sheet.	
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging specification sheet.	
		12.11 Product dimension and structure must conform to product specification sheet.	



Module Number : _____

Page: 1

1、Panel Specification :

- | | | |
|----------------------------|-------------------------------|-------------------------------------|
| 1. Panel Type : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. View Direction : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. Numbers of Dots : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. View Area : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Active Area : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6. Operating Temperature : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7. Storage Temperature : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 8. Others : | _____ | |

2、Mechanical Specification :

- | | | |
|-----------------------------|-------------------------------|-------------------------------------|
| 1. PCB Size : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. Frame Size : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. Material of Frame : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. Connector Position : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Fix Hole Position : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6. Backlight Position : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7. Thickness of PCB : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 8. Height of Frame to PCB : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 9. Height of Module : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 10. Others : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

3、Relative Hole Size :

- | | | |
|-----------------------------|-------------------------------|-------------------------------------|
| 1. Pitch of Connector : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. Hole size of Connector : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. Mounting Hole size : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. Mounting Hole Type : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Others : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

4、Backlight Specification :

- | | | |
|---|-------------------------------|-------------------------------------|
| 1. B/L Type : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. B/L Color : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. B/L Driving Voltage (Reference for LED Type) : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. B/L Driving Current : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Brightness of B/L : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6. B/L Solder Method : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7. Others : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

>> **Go to page 2** <<



winstar

Module Number : _____

Page: 2

5、Electronic Characteristics of Module :

- | | | |
|------------------------------|-------------------------------|------------------------------------|
| 1. Input Voltage : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 2. Supply Current : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 3. Driving Voltage for LCD : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 4. Contrast for LCD : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 5. B/L Driving Method : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 6. Negative Voltage Output : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 7. Interface Function : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 8. LCD Uniformity : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 9. ESD test : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |
| 10. Others : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG ,_____ |

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : ____ / ____ / ____